

Abstract

Please enter the Abstract of the disclosure submitted as a separate paper herewith.

In the Specification

Please add the following paragraph to the description as follows:

On page 1, after the title of the invention, please add the following section heading and accompanying paragraph:

CROSS-REFERENCE TO RELATED APPLICATIONS

91 This application is a U.S. national counterpart application of international application serial No. PCT/AU00/01133 filed September 18, 2000, which claims priority to Australian application serial No. PQ 2911 filed September 17, 1999.

Please amend the Description as follows:

1. On page 1, line 3, delete the section heading as originally filed and replace it with the following section heading:

92 BACKGROUND AND SUMMARY OF THE INVENTION

2. On page 5, line 29, delete the section heading of the description as originally filed and replace it with the following section heading:

93 DETAILED DESCRIPTION OF THE DRAWINGS

In the Claims

Please amend claims 4-6 as set forth on substitute sheets 16-17 of the annexes to the PCT International Preliminary Examination Report as follows:

94 4. (Amended) A method as claimed in claim 2, wherein the radial negative crown for each roll is in the range 0.1 to 1.5mm.